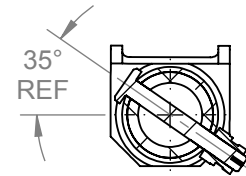
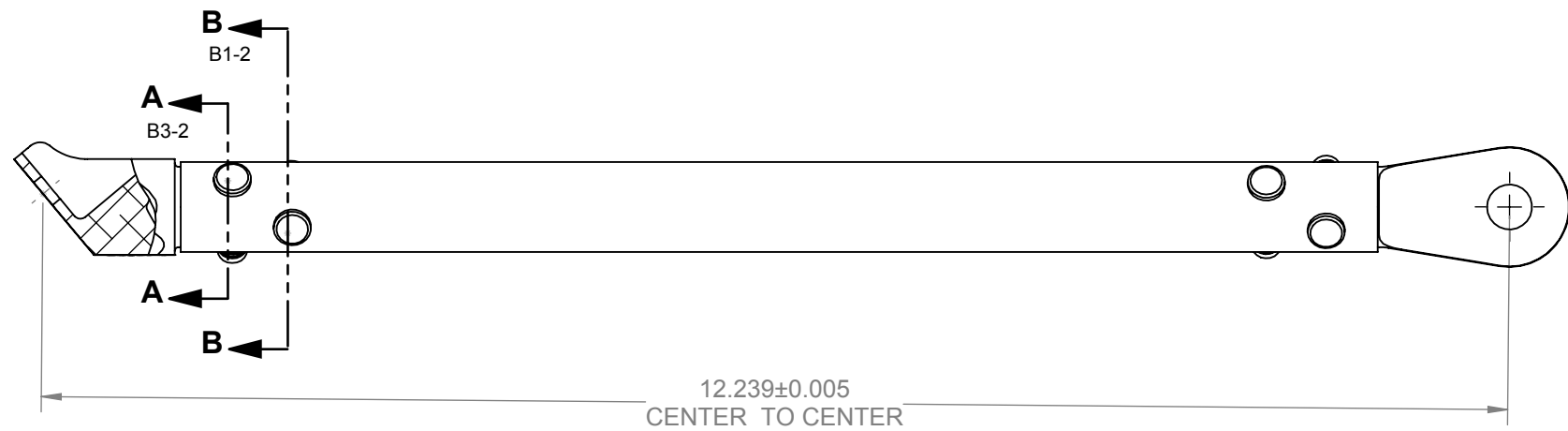
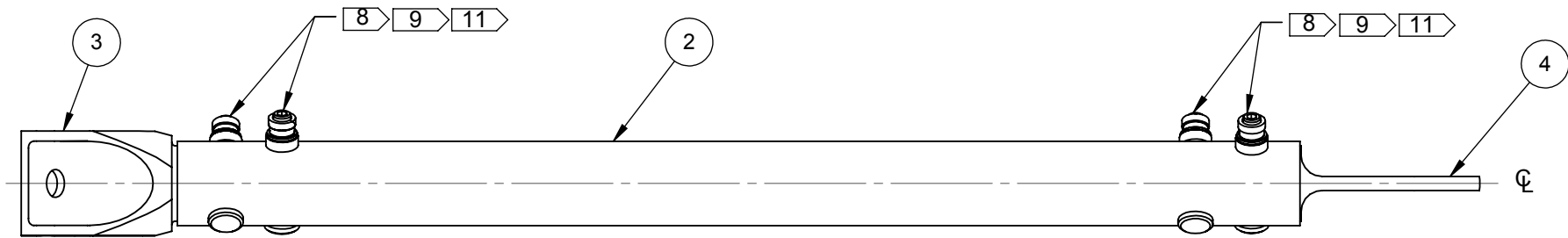


D4867-041 LEG ASSEMBLY, FWD

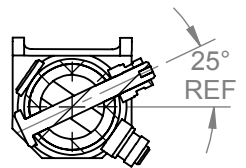
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.86 lbs
 - 8) ALIGN PILOT HOLES IN D4867-1 WITH PILOT HOLES IN D4871-1 & D4871-3. DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL
REAM EACH HOLE USING P/N 31-219 (Ø 0.1610) REAMER, USING DART TOOL SETUP DT9964
 - 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9964
 - 11) INSTALL HL20PB5-12 HI-LOK ORIENTATION AS SHOWN

WORK IN PROGRESS

A3	NEW ISSUE		RF	13.09.16
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	DC	DRAWING NO. D4867	REV. A4	
MFG. APPR.	JLM		SHEET 1 OF 3	
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SECTION A-A C7-2
2 PL, SIMILAR



SECTION B-B C7-2
2 PL, SIMILAR

D4867-041 LEG ASSEMBLY, FWD
AUXILIARY VIEW

WORK IN PROGRESS

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